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## LEAD-FREE SOLDER AND SOLDERED ARTICLE

This is a divisional of U.S. Patent Application Serial Number now U.S. Patent No. 6, 660, 226, 09/632,819, filed August 7, 2000, in the name of Hidekiyo TAKAOKA and Kiyotaka MAEGAWA and entitled LEAD FREE SOLDER AND SOLDERED ARTICLE.